

1 Pint Natural Dairy Bottle

Type of Container:	1 Pint Square High Wycombe rHDPE
Location :	High Wycombe
Bottle Weight:	16.5 g $\pm$ 1.0 g
Material Used:	Both materials are Food Grade 68%(Natural) HDPE and 32% recycle HDPE
Minimum Wall Thickness:	0.3 mm
Base Reference:	1 - 13

Container	Drawing No:	D-40551-2
	Height:	164.00 mm $\pm$ 1.50 mm
	Major:	72 mm $\pm$ 1.00 mm
	Minor:	72 mm $\pm$ 1.00 mm

Physical	Drop Test:	0.6 m
	Top Load:	80 N Static Load
	Capacity:	612 ml
	Ullage:	3.0 %

Neck	Neck Type:	IHS	Super Twinseal 2
	Drawing No:	B-1010-358	B-1010-146
	Height:	11.00 mm	10.20 mm $\pm$ 0.127 mm
	Thread Diameter:	37.2 mm $\pm$ 0.25 mm	37.2 mm $\pm$ 0.15 mm
	Bore:	31.6 mm	29.55 mm $\pm$ 0.15 mm
	T/E Diameter:	N/A	42.55 mm $\pm$ 0.13 mm

Packaging	Format:	40 Micron Polybag	
	Colour:	Mint (IHS)	Violet (Super Twinseal 2)
	Configuration:	Rows of 12 x 16 = 192 Bottles / Polybag	