

## 120L UN Tight Head Drum

Product Specification		
SPS-052	120 Litre MHX Drum	Rev 004

Approved By	Signature	Date
Quality Manager		27/08/2005
Managing Director		27/08/2005

**Description:**

120 Litre MHX (Multihandling) Drum

**Method of Fabrication:**

Extrusion Blowmoulded.

**Materials:**

Body	High Density Polyethylene
Bungs	Polypropylene
Gasket	EPDM / White nitrile

**Colour:**

As agreed at time of placing order.

**Dimensions mm**

Height of Drum	785 +/- 5
External Diameter	495 +/- 5

Wall Thickness (mm)	Sidewall	Top	Base
	2.5	3	3

**Weight:**

5.70kg +/- 0.20kg

**Capacity:**

120 Litres Nominal.  
 137 Litres Brimful

**Closure:**

- Two-inch buttress internal-threaded bung with 3/4" recess for tap insertion.
- Two-inch buttress solid bung.

**Recommended Closing Torque:**

17 Nm

**Packing:**

Loose in Trailer.

**Approvals:**

All materials used in the manufacture of the drum and bung conform to National/International foodstuff legislation.

**UN Number:**

UN 1H1/Y1.4/200/\*\* GB/5104  
 \*\* = year of manufacture

