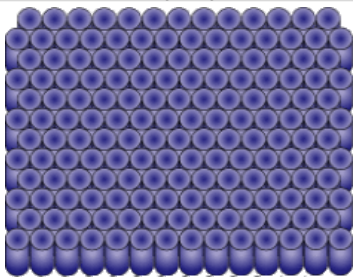


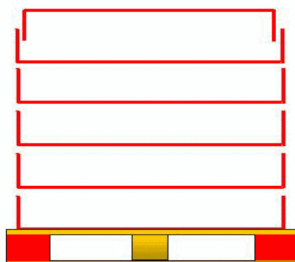
### 1L Clear Round rPET Juice Bottle

1000ML PC 34G CLEAR x 810 11164																																																																		
Product Info	Quality Specifications																																																																	
Pal Qty: 810	Weight: 034.00																																																																	
Colour: Clear	Mould ID: 1647																																																																	
Packaging																																																																		
5 LIPS UP KILN DRIED																																																																		
6x13 6x14=162 x 5 layers= 810																																																																		
	<table border="1"> <thead> <tr> <th></th> <th>Min</th> <th>Max</th> <th>Aim</th> <th>Unit</th> </tr> </thead> <tbody> <tr> <td>Bottle Weight</td> <td>33.8</td> <td>34.2</td> <td>34.00</td> <td>gm</td> </tr> <tr> <td>Brimful Capacity</td> <td>1020</td> <td>1040</td> <td>1030.00</td> <td>ml</td> </tr> <tr> <td>Capacity at fill-line</td> <td>995</td> <td>1005</td> <td>1000.00</td> <td>ml</td> </tr> <tr> <td>Height</td> <td>233</td> <td>235</td> <td>234.00</td> <td>mm</td> </tr> <tr> <td>Base Clearance</td> <td>9</td> <td>11</td> <td>10.00</td> <td>mm</td> </tr> <tr> <td>Wall thickness 1</td> <td>0.27</td> <td>0.37</td> <td>0.32</td> <td>mm</td> </tr> <tr> <td>Wall thickness 2</td> <td>0.25</td> <td>0.35</td> <td>0.30</td> <td>mm</td> </tr> <tr> <td>Wall thickness 3</td> <td>0.25</td> <td>0.35</td> <td>0.30</td> <td>mm</td> </tr> <tr> <td>Wall thickness 4</td> <td>0.27</td> <td>0.37</td> <td>0.32</td> <td>mm</td> </tr> <tr> <td>Wall thickness 5</td> <td>0.27</td> <td>0.37</td> <td>0.32</td> <td>mm</td> </tr> <tr> <td>Fill line measurement</td> <td>33.5</td> <td></td> <td>33.50</td> <td>mm</td> </tr> <tr> <td>Topload 3mm</td> <td>30</td> <td></td> <td>30.00</td> <td>kg</td> </tr> </tbody> </table>		Min	Max	Aim	Unit	Bottle Weight	33.8	34.2	34.00	gm	Brimful Capacity	1020	1040	1030.00	ml	Capacity at fill-line	995	1005	1000.00	ml	Height	233	235	234.00	mm	Base Clearance	9	11	10.00	mm	Wall thickness 1	0.27	0.37	0.32	mm	Wall thickness 2	0.25	0.35	0.30	mm	Wall thickness 3	0.25	0.35	0.30	mm	Wall thickness 4	0.27	0.37	0.32	mm	Wall thickness 5	0.27	0.37	0.32	mm	Fill line measurement	33.5		33.50	mm	Topload 3mm	30		30.00	kg
	Min	Max	Aim	Unit																																																														
Bottle Weight	33.8	34.2	34.00	gm																																																														
Brimful Capacity	1020	1040	1030.00	ml																																																														
Capacity at fill-line	995	1005	1000.00	ml																																																														
Height	233	235	234.00	mm																																																														
Base Clearance	9	11	10.00	mm																																																														
Wall thickness 1	0.27	0.37	0.32	mm																																																														
Wall thickness 2	0.25	0.35	0.30	mm																																																														
Wall thickness 3	0.25	0.35	0.30	mm																																																														
Wall thickness 4	0.27	0.37	0.32	mm																																																														
Wall thickness 5	0.27	0.37	0.32	mm																																																														
Fill line measurement	33.5		33.50	mm																																																														
Topload 3mm	30		30.00	kg																																																														

**Tray Layout**



**Pallet Layout**



ESTERFORM LOGO RECYCLING LOGO AND CAVITY NUMBER TO BE SIZED AND POSITIONED APPROPRIATELY ON BASE

**PRODUCT TITLE**  
1000ml PC

**DRAWING NUMBER**  
E992-B-02

**ISSUE NUMBER**  
3

**MATERIAL**  
PET

**CAPACITY @ FILL LEVEL @ 20 °C after 72hrs**  
1000ml ±10ml

**CAPACITY @ BRIMFUL @ 20 °C after 72hrs**  
1030ml ±10ml

**NECK FINISH**  
38mm UCS vented

**NECK DRAWING No**  
E1765-N-04

**DESIGN WEIGHT**  
38g

**ALTERNATIVE WEIGHTS**  
42g; 34g

**TOOLING REF**  
...

**TEMPERING PLATES CODE**  
...

**DIMENSIONS**  
ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED  
ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE  
UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.5mm FOR INJECTED PARTS = ±0.2mm  
THIS DRAWING IS TO BE USED AS REFERENCE ONLY NOT TO BE USED FOR TOOL FABRICATION  
SCALE: NTS

THE DRAWING AND THE COPYRIGHT THEREON ARE THE PROPERTY OF ESTERFORM LTD AND MUST NOT BE REPRODUCED IN PART OR IN WHOLE OR PASSED ON TO OTHERS WITHOUT ESTERFORM LTD PERMISSION

**HEAD OFFICE**  
ESTERFORM PACKAGING LIMITED  
BOWSTON LANE  
TENBURY WELLS  
WORCESTERSHIRE  
WR13 9LE, UK

Phone : +44 (0) 1584 810 600  
Fax : +44 (0) 1584 810 213