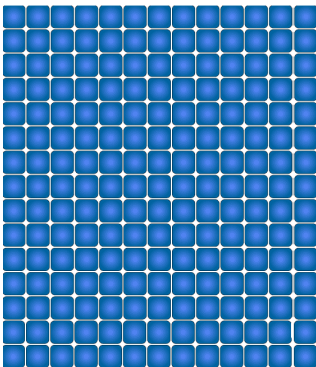


1L Clear Square rPET Bottle

1000ML SQUARE 38G CLEAR x 975 11165

Product Info		Quality Specifications			
Pal Qty: 975	Weight: 038.00				
Colour: Clear	Mould ID: 1644				
Packaging					
5 LIPS UP KILN DRIED					
15rows of 13=195 x 5 layers= 975					
		Min	Max	Aim	Unit
Bottle Weight		37.8	38.2	38.00	gm
Brimful Capacity		1025	1075	1050.00	ml
Capacity at fill-line		975	1025	1000.00	ml
Height		241	243	242.00	mm
Fill line measurement		32		32.00	mm
Topload 3mm		9		9.00	kg

Tray Layout



Pallet Layout



ESTERFORM LOGO RECYCLING LOGO AND CAVITY NUMBER TO BE SIZED AND POSITIONED APPROPRIATELY ON BASE

PRODUCT TITLE
1000ml SQUARE

DRAWING NUMBER
E541-B-01

ISSUE NUMBER
3

MATERIAL
PET

CAPACITY @ FILL LEVEL @ 20°C after 72hrs 1000ml ±25ml

CAPACITY @ BRIMFUL @ 20°C after 72hrs ...

NECK FINISH 38mm UCS vented

NECK DRAWING No E1765-N-04

DESIGN WEIGHT 38g

ALTERNATIVE WEIGHTS 42g

TOOLING REF ...

DIMENSIONS

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED

ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE

UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.5 mm

UNLESS STATED GENERAL TOLERANCES FOR INJECTED PARTS = ±0.2mm

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Material: 100% V
rPET%: VIRGIN

Masterbatch & LDR% Info: CLEAR