

## 220L UN Open Top Drum

Approved By	Signature	Date
Quality Manager	Greg Carry	08/08/12
Operations Manager	Patrick Bates	08/08/12

### Description:

220 Litre Opentop Drum.

### Method of Fabrication:

Body: Extrusion Blowmoulded.  
Lid: Injection Moulded

### Materials:

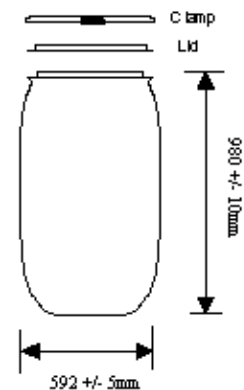
Body: High Density Polyethylene  
Lid: Polyethylene  
Gasket: Foamed Rubber.

### Colour:

As agreed at the time of placing the order

### Dimensions in mm:

Height of Drum (without lid)	980 +/- 10mm	
Height of Drum (with lid)	990 +/- 10mm	
Max. External Diameter	592 +/- 5mm	
Wall Thickness ( mm )	Sidewall	Base
Minimum	3.0	3.88



### Weight kg:

Body mass	7.50 +/- 0.10
Lid & clamp	2.0kg

### Capacity:

220.0 Litres Nominal.  
229.5 Litres Brimful.

### Closures:

1. Polyethylene lid.
2. Galvanised steel clamp with C section and toggle action handle

### Packing:

Loose in Trailer.

### Approvals:

All materials used in the manufacture of the container and lid conform to National/International foodstuff legislation.

### UN Number

UN 1H2/Y335/S/ \*\* GB /4934 or UN 1H2/Y335/S/ \*\* GB/ 5467 or UN 1H2/Y335/S/ \*\* GB /5917  
(Where \*\* = Year of Manufacture)

**Note: It is the customer's responsibility to ensure chemical and physical compatibility between the drum and product filled.**