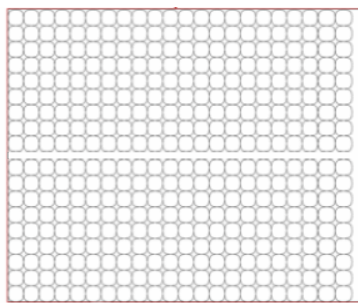


### 250MI Clear Square PET Bottle

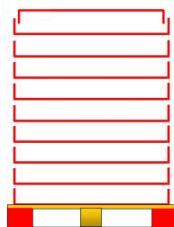
#### 250ML SQUARE 22G CLEAR x 3564 11169

Product Info		Quality Specifications				
Pal Qty: 3564	Weight: 022.00		Min	Max	Aim	Unit
Colour: Clear	Mould ID: 1612	Bottle Weight	19.9	20.3	20.10	gm
<b>Packaging</b>		Capacity at fill-line	240	260	250.00	ml
9 LIPS UP KILN DRIED		Height	139	141	140.00	mm
18rows of 22=396 x 9 layers= 3564		Base Clearance	5	7	6.00	mm
		Fill line measurement	32.5		32.50	mm
		Topload 3mm	11		11.00	kg

#### Tray Layout



#### Pallet Layout



ESTERFORM LOGO RECYCLING LOGO AND CAVITY NUMBER TO BE SIZED AND POSITIONED APPROPRIATELY ON BASE

PRODUCT TITLE  
**250ml SQUARE**

DRAWING NUMBER  
**E480-B-01**

ISSUE NUMBER  
**2**

MATERIAL  
**PET**

CAPACITY @ FILL LEVEL @ 20°C after 72hrs **250ml ± 5ml**

CAPACITY @ BRIMFUL @ 20°C after 72hrs **...**

NECK FINISH **38mm UCS vented**

NECK DRAWING No **E1765-N-04**

DESIGN WEIGHT **22g**

ALTERNATIVE WEIGHTS **20g 17g**

TOOLING REF **...**

TEMPERING PLATES CODE **...**

DIMENSIONS

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED

ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE

UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.5mm

UNLESS STATED GENERAL TOLERANCES FOR INJECTED PARTS = ±0.2mm

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Material: 100% V  
rPET%: VIRGIN

Masterbatch & LDR% Info: CLEAR