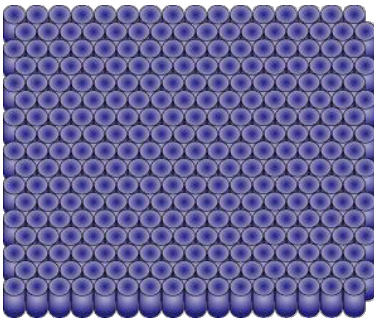


330ml Clear Round PET Bottle - 28mm Neck

330ML DUMPY 1810 16.5G 30% RPET x 2448 03430

Product Info		Quality Specifications				
		Min	Max	Aim	Unit	
Pal Qty: 2448	Weight: 016.50	Bottle Weight	15.5	16.5	16.50	gm
Colour: 70V30PC	Mould ID: 3515	Brimful Capacity	350	360	355.00	ml
Packaging		Burst	130		130.00	psi
8 LIPS UP KILN DRIED		Capacity at fill-line	330	340	335.00	ml
17rows of 18=306 x 8 layers=2448		Height	153.7	155.7	154.70	mm
		Wall thickness 1	0.15	0.25	0.20	mm
		Wall thickness 2	0.2	0.3	0.25	mm
		Fill line measurement	35		35.00	mm

Tray Layout



Pallet Layout



ESTERFORM LOGO
RECYCLING LOGO
AND CAVITY NUMBER
TO BE SIZED AND POSITIONED
APPROPRIATELY ON BASE

PRODUCT TITLE
330ml DUMPY TALL (1810)

DRAWING NUMBER
E2563-B-01

ISSUE NUMBER
1

MATERIAL
PET

CAPACITY @ FILL LEVEL @ 20°C after 72hrs **335ml ± 5ml**

CAPACITY @ BRIMFUL @ 20°C after 72hrs ...

NECK FINISH **28mm PCO 1810**

NECK DRAWING No **E135-N-01**

DESIGN WEIGHT **16g**

ALTERNATIVE WEIGHTS ...

TOOLING REF ...

DIMENSIONS

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED

ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE

UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.3mm

UNLESS STATED GENERAL TOLERANCES FOR INJECTED PARTS = ±0.2mm

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Material: 30% RPET
rPET%: 30%

Masterbatch & LDR% Info: 70% VIRGIN 30% POST CONSUMER