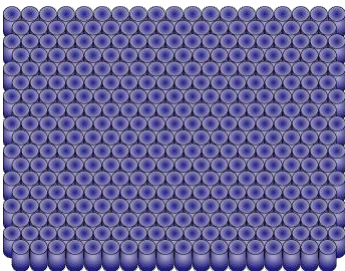


330ml Clear Round PET Bottle

Product Info		Quality Specifications				
Pal Qty: 2808	Weight: 017.00		Min	Max	Aim	Unit
Colour: Clear	Mould ID: 1625	Bottle weight	16.8	17.2	17.00	gm
Packaging		Brimful Capacity	350	370	360.00	ml
8 LIPS UP KILN DRIED		Capacity at fill-line	320	340	330.00	ml
9x20 9x19=171 x 8 layers= 2808		Height	162.5	164.5	163.50	mm
		Base Clearance	6.5	8.5	7.50	mm
		Wall thickness 1	0.18	0.32	0.25	mm
		Wall thickness 2	0.20	0.34	0.27	mm
		Wall thickness 3	0.20	0.34	0.27	mm
		Wall thickness 4	0.18	0.32	0.25	mm
		Fill line measurement	30		30.00	mm
		Topload 3mm	20		20.00	kg

Tray Layout



Pallet Layout



ESTERFORM LOGO RECYCLING LOGO AND CAVITY NUMBER TO BE SIZED AND POSITIONED APPROPRIATELY ON BASE

PRODUCT TITLE	330ml PC
DRAWING NUMBER	E979-B-05
ISSUE NUMBER	2
MATERIAL	PET
CAPACITY @ FILL LEVEL @ 20 °C after 72hrs	330ml ±5ml
CAPACITY @ BRIMFUL @ 20 °C after 72hrs	361 ml ±5ml
NECK FINISH	38mm UCS vented
NECK DRAWING No	E1765-N-04
DESIGN WEIGHT	17g
ALTERNATIVE WEIGHTS	...
TOOLING REF	...
DIMENSIONS	
ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED	
ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE	
UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.5mm	
UNLESS STATED GENERAL TOLERANCES FOR INJECTED PARTS = ±0.2mm	
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 WORCESTERSHIRE
 WR15 9LE, UK

Material: 100% V
rPET%: VIRGIN

Masterbatch & LDR% Info: CLEAR