

4 Pint Natural Dairy Bottle

Specification Number:	2272/5
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Type of Container:	4 Pint rHDPE
Location :	High Wycombe
Bottle Weight:	41 g ± 1.0 g
Material Used:	Both materials are Food Grade 69.5%(Natural) HDPE maximum and 30.5% recycle HDPE minimum
Minimum Wall Thickness:	0.18 mm
Base Reference:	4P-N-1 - 4P-N-5

Container	Drawing No:	D-71019
	Height:	278 mm ± 1.5 mm
	Major:	130 mm ± 1 mm
	Minor:	91 mm ± 1 mm

Physical	Drop Test:	0.6 m
	Top Load:	80 N Static Load
	Capacity:	2349 ml
	Ullage:	3.2 %

Neck	Neck Type:	IHS	Super Twinseal 2
	Drawing No:	B-1010-585	B-1010-146
	Height:	11.00 mm	10.20 mm ± 0.127 mm
	Thread Diameter:	37.2 mm ± 0.25 mm	37.2 mm ± 0.15 mm
	Bore:	31.6 mm	29.55 mm ± 0.15 mm
	T/E Diameter:	N/A	42.55 mm ± 0.13 mm

Packaging	Format:	40 Micron Polybag	
	Colour:	Grey (IHS)	Yellow (Super Twinseal 2)
	Configuration:	Rows of 8 x 13 = 104 Bottles / Polybag	