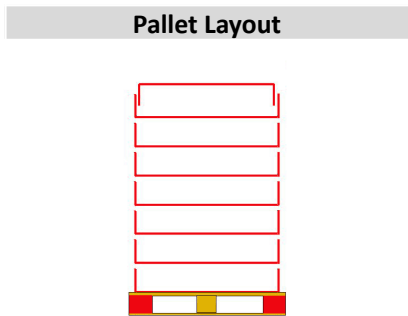
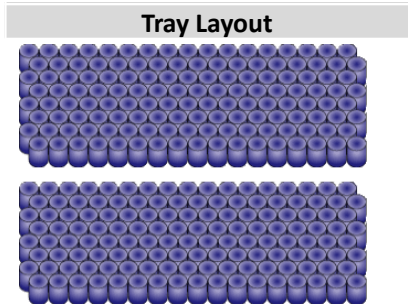


### 500ml Clear Round rPET Bottle

Product Info		Quality Specifications			
Pal Qty: 1904	Weight: 022.00				
Colour: 70V30PC	Mould ID: 1636				
Packaging					
7 LIPS UP KILN DRIED					
16rows of 17=272 x 7 layers= 1904					
		Min	Max	Aim	Unit
Bottle weight		21.8	22.2	22.00	gm
Brimful Capacity		526.00	536.00	531.00	ml
Capacity at fill-line		497.00	507.00	502.00	ml
Fill line measurement		30.00		30.00	mm
Height		184.4	186.4	185.40	mm
Topload 3mm		25		25.00	kg
Base Clearance		6.5	9.5	8.00	mm



ESTERFORM LOGO  
RECYCLING LOGO  
AND CAVITY NUMBER  
TO BE SIZED AND POSITIONED  
APPROPRIATELY ON BASE

PRODUCT TITLE	<b>500ml PC</b>
DRAWING NUMBER	<b>E993-B-01</b>
ISSUE NUMBER	4
MATERIAL	PET

CAPACITY @ FILL LEVEL @ 20°C after 72hrs	502ml ±5ml
CAPACITY @ BRIMFUL @ 20°C after 72hrs	531ml ±5ml
NECK FINISH	38mm UCS vented
NECK DRAWING No	E1765-N-04
DESIGN WEIGHT	22g
ALTERNATIVE WEIGHTS	23g
TOOLING REF	...

**DIMENSIONS**

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED

ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE

UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.5mm

UNLESS STATED GENERAL TOLERANCES FOR INJECTED PARTS = ±0.2mm

HEAD OFFICE ESTERFORM PACKAGING LIMITED BORASTON LANE TENBURY WELLS WORCESTERSHIRE WR15 8LE, UK	Phone : +44 (0) 1584 810 600 Fax : +44 (0) 1584 810 213
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**Material:** 30% RPET  
**rPET%:** 30%

**Masterbatch & LDR% Info:** 70% VIRGIN 30% POST CONSUMER