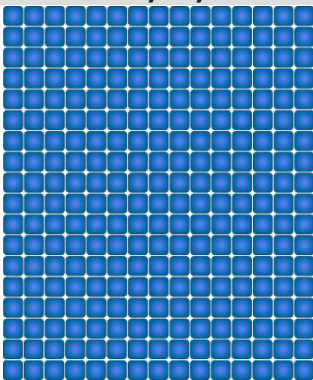


500ml Clear Square rPET Juice Bottle

0.5L SQUARE 22G 30% RPET x 1890 11245

Product Info		Quality Specifications				
		Min	Max	Aim	Unit	
Pal Qty: 1890	Weight: 022.00	Bottle weight	21.8	22.2	22.00	gm
Colour: 70V30PC	Mould ID: 1631	Brimful Capacity	515.00	535.00	525.00	ml
		Capacity at fill-line	490.00	510.00	500.00	ml
		Fill line measurement	25.00		25.00	mm
		Height	183.00	185.00	184.00	mm
		Topload 8mm	25.00		25.00	kg

Tray Layout



Pallet Layout



ESTERFORM LOGO
RECYCLING LOGO
AND CAVITY NUMBER
TO BE SIZED AND POSITIONED
APPROPRIATELY ON BASE

PRODUCT TITLE
500ml SQUARE

DRAWING NUMBER
E634-B-02

ISSUE NUMBER
2

MATERIAL
PET

CAPACITY @ FILL LEVEL @ 20 °C after 72hrs
500ml ± 10ml

CAPACITY @ BRIMFUL @ 20 °C after 72hrs
...

NECK FINISH
38mm UCS vented

NECK DRAWING No
E1765-N-04

DESIGN WEIGHT
22g

ALTERNATIVE WEIGHTS
...

TOOLING REF
...

DIMENSIONS

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED

ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE

UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.3 mm

UNLESS STATED GENERAL TOLERANCES FOR INJECTED PARTS = ±0.2mm

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Material: 30% RPET
rPET%: 30%

Masterbatch & LDR% Info: 70% VIRGIN 30% POST CONSUMER