

## 1L Natural Dairy Bottle

<b>Type of Container:</b>	<b>1 Litre Square rHDPE</b>
<b>Location :</b>	<b>High Wycombe</b>
<b>Bottle Weight:</b>	<b>28 g ± 1.0 g</b>
<b>Material Used:</b>	Both materials are Food Grade 69.5%(Natural) HDPE maximum and 30.5% recycle HDPE minimum
<b>Minimum Wall Thickness:</b>	0.18 mm
<b>Base Reference:</b>	UR11 - UR12

<b>Container</b>	<b>Drawing No:</b>	<b>60804-2-2</b>
	<b>Height:</b>	242.00 mm ± 1.00 mm
	<b>Major:</b>	72.5 mm ± 1.00 mm
	<b>Minor:</b>	72.5 mm ± 1.00 mm

<b>Physical</b>	<b>Drop Test:</b>	0.6 m
	<b>Top Load:</b>	80 N Static Load
	<b>Capacity:</b>	1032.0 ml
	<b>Ullage:</b>	3.2 %

<b>Neck</b>	<b>Neck Type:</b>	<b>IHS</b>	<b>Super Twinseal 2</b>
	<b>Drawing No:</b>	<b>B-1010-358</b>	<b>B-1010-334</b>
	<b>Height:</b>	11.00 mm	10.20 mm ± 0.127 mm
	<b>Thread Diameter:</b>	37.2 mm ± 0.25 mm	37.2 mm ± 0.15 mm
	<b>Bore:</b>	31.6 mm	29.55 mm ± 0.15 mm
	<b>T/E Diameter:</b>	N/A	42.55 mm ± 0.13 mm

<b>Packaging</b>	<b>Format:</b>	40 Micron Polybag	
	<b>Colour:</b>	Pink (IHS)	Yellow (Super Twinseal 2)
	<b>Configuration:</b>	Rows of 12 x 16 = 192 Bottles / Polybag	

**Issued by:**  
**Issue No**  
**Date:**